AMENDMENTS TO THE CLAIMS

This listing of the claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Currently Amended) A construction method for an exhaust heat recovery boiler ~~which is provided with~~ having a heat exchanger tube bundle ~~arranged inside~~ positioned within a casing ~~forming~~ which defines a gas duct in which exhaust gas flows ~~almost~~ generally horizontally to generate steam, ~~wherein~~ the construction method comprising:

providing a ~~necessary size and number~~ plurality of modules each of which is ~~obtained~~ formed by housing ~~a member including~~ an assembly which includes a heat exchanger tube ~~panels~~ bundle, the heat exchanger tube bundle including heat exchanger tube panels, ~~each comprising the heat exchanger tube bundle and~~ the heat exchanger tube panels having corresponding headers ~~for the heat exchanger tube bundle~~, the assembly including an upper casing provided above the heat exchanger ~~tube panel~~ tube panels, and support beams configured to support the heat exchanger tube panels, the support beams being ~~for the heat exchanger tube panel~~ provided on ~~the upper~~ an upper surface of the upper casing in a transportation frame that is formed of a rigid body and used only during transportation, ~~are prepared~~ the plurality of modules being prepared according to design specifications of the exhaust heat recovery ~~boiler,~~ boiler;

constructing in advance, at a construction site of the exhaust heat recovery boiler, structural members ~~for supporting~~ configured to support the modules, the structural

members comprising: ~~including the~~ ceiling part support beams, side ~~and side~~ casings and a bottom casing of the exhaust heat recovery boiler ~~except for the ceiling part are constructed in advance, and~~; and

at a construction site of the exhaust heat recovery boiler, surfaces of each module which will ~~be set~~ be arranged perpendicular to the gas flow are ~~set to the~~ connected to upper and lower sides of the boiler and each module is erected together with the transportation frame, each module is ~~extracted from the~~ removed from an inside of the transportation frame, and each module is suspended from above and between adjacent ceiling part support beams at a construction site of the exhaust heat recovery boiler, ~~whereby~~ such that the heat exchanger tube panel support beams of each module are ~~disposed~~ positioned at the set heights of the ceiling part support beams, ~~and both support beams are~~ wherein the support beams are connected and fixed to each other via connecting steel plates.

2. (Currently Amended) The construction method for an exhaust heat recovery boiler according to Claim 1, ~~wherein~~ further comprising:

providing a standing jig at a construction site of the exhaust heat recovery boiler, ~~surfaces of each module which will be set perpendicular to the gas flow are set to the upper and lower sides and the module is~~ and temporarily ~~fixed on~~ fixing the module to the [[a]] standing jig that has been set at a construction site in advance,

erecting the standing jig, on which each module has been placed, ~~is erected by~~ with a crane at a position adjacent to the side casing of the exhaust heat recovery boiler so that the lengthwise direction of the standing jig ~~turns~~ rotates toward the vertical

direction, ~~and next,~~

surfaces of each module which will be ~~set perpendicular~~ arranged perpendicular to the gas flow are arranged so as to be along the side casing of the exhaust heat recovery boiler ~~and,~~ the standing jig [[is]] being temporarily fixed to the side casing,

and ~~the object~~ an object to be lifted by the crane ~~is changed into~~ becomes the heat exchanger tube panel support beams of the module placed inside the standing jig which is temporarily fixed to the side casing, the module is lifted up and taken off the standing jig, and the module lifted by the crane is suspended from above and between adjacent ceiling part support beams of the supporting structural members for the modules of the exhaust heat recovery boiler ~~from above~~.

3. (Currently Amended) The construction method for an exhaust heat recovery boiler according to Claim 1, wherein after the heat exchanger tube panel support beams of the respective modules are disposed at the heights of the ceiling part support beams and the support beams are connected and fixed by using first connecting steel plates, gaps created between the upper casings of the respective modules and the ceiling part support beams are closed by using second steel plates, and the upper casings, the ceiling part support beams, and the second steel plates are connected by ~~means of~~ welding.

4. (Currently Amended) Heat exchanger tube panel modules for an exhaust heat recovery boiler construction, wherein one module unit ~~is composed of~~ comprises a heat exchanger tube panel module that comprises ~~a member~~ an assembly which includes ~~including heat~~ a heat exchanger tube ~~panels~~ bundle, the heat exchanger tube bundle including heat

exchanger tube panels, ~~each of which comprises a heat exchanger tube bundle and~~ the heat exchanger tube panels having corresponding headers ~~for the heat exchanger tube bundle~~, the assembly including an upper casing provided above the heat exchanger ~~tube panel~~ tube panels, and support beams configured to support the heat exchanger tube panels, the support beams being ~~for the heat exchanger tube panel~~ provided on the upper surface of the upper casing, and a transportation frame that is formed of a rigid body and houses the module, and is used only during transportation~~, and~~;

vibration isolating supports which are provided at predetermined intervals on the heat exchanger tube panels of the one module unit to prevent ~~contacts~~ contact between adjacent heat exchanger tubes in a direction ~~crossing~~ which traverses the lengthwise direction of the heat exchanger tube bundle; and

baffle plates configured to prevent gas short pass, the baffle plates being connected to opposing side surfaces of the heat exchanger tube panels along a gas flow direction of each heat exchanger tube panel, the baffle plates extending along corresponding sides of heat exchanger tube panels so as to be adjacent to each other in a direction orthogonal to the gas flow, corresponding gas short pass preventive plates extending between a corresponding side surface provided by one of the opposing side surfaces to which a corresponding baffle plate is connected and a corresponding side surface providing by another of the opposing side surfaces to which a corresponding baffle plate is connected, wherein each of the gas short pass preventive plates contact opposing baffle plates provided on corresponding opposing side surfaces of the heat exchanger tube panel.

5.-6. (Canceled)

7. (Currently Amended) The heat exchanger tube panel modules for an exhaust heat recovery boiler construction according to claim 4 ~~Claim 6~~, wherein ~~the side~~ corresponding side surfaces ~~surface~~ of the gas short pass preventive plate, which ~~comes~~ come into contact with ~~the baffle plate~~ corresponding baffle plates of the heat exchanger tube panel, is folded ~~toward the~~ toward an upstream side of the gas flow.